

## PERRY JOHNSON LABORATORY ACCREDITATION, INC.

# Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

### Alteq de México, S.A. de C.V.

Av. Las Puentes # 224, Colonia Las Puentes 2 Sector San Nicolás de los Garza, Nuevo León, México. C.P. 66460

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

### ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

#### Dimensional, Chemical, Mass, Force and Weighing Devices, Mechanical, Thermodynamic, Time and Frequency and Electrical Calibration (As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen President

Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084

Initial Accreditation Date:	Issue Date:	Expiration Date:
November 12, 2020	November 09, 2022	February 28, 2025
Accreditation	No.: Certificat	e No.:
112359	L22-74	47

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: www.pjlabs.com

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Alteq De México, S.A. de C.V. Av. Las Puentes # 224, Colonia Las Puentes 2 Sector San Nicolás de los Garza, Nuevo León, México. C.P. 66460 Contact Name: David A. Treviño Morales Phone: 818-350-1053

Accreditation is granted to the facility to perform the following calibrations:

Dimensional			
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Pin Gauges <sup>FO</sup>	0.01 mm to 25.4 mm	(0.84 + x 2.9 x 10 <sup>-3</sup> L) μm	Digital Outside Micrometer
Feeler Gauges <sup>FO</sup>	0.001 mm to 25.4 mm	(0.84 + x 2.9 x 10 <sup>-3</sup> L) μm	Euramet-cg-6 JIS B 7524
Gauge Blocks <sup>FO</sup>	1 to 1 016) mm	(0.17 + 3.7 x 10 <sup>-3</sup> L) μm	Gauge Blocks and digital Indicators NMX-CH-3650-IMNC
Ring Gauges <sup>FO</sup>	5 mm to 300 mm	(0.039 + 3.9 x 10 <sup>-3</sup> L) μm	Gauge Blocks and Micrometer Heads and (accessories) Internal Procedure ATE-063
Micrometer Standards <sup>FO</sup>	Up to 1 01) mm	(0.17 + 3.7 x 10 <sup>-3</sup> L) μm	Gauge Blocks and Indicators Digital NMX-CH-3650-IMNC
Squares <sup>FO</sup>	5° to 90°	0.065°	Digital Protractor and Angle Blocks NMX-CH-151-IMNC
Surface Plates (overall flatness only) <sup>FO</sup>	100 mm to 1 830 mm (Diagonal Length)	(3.7 + 4.5 x 10 <sup>-3</sup> L) μm	Digital Indicator. Parallel Set and Gauge Blocks JIS B 7513
Radius Gauges <sup>FO</sup>	Up to 50.8 mm	(0.91 + 1.1 x 10 <sup>-3</sup> L) μm	Microscope Internal Procedure ATE-069
Sieve <sup>FO</sup>	Up to 50.8 mm	(0.91 + 1.1 x 10 <sup>-3</sup> L) μm	Microscope ASTM E-11
Thread Ring Gauges Pitch Diameter Minor Diameter <sup>FO</sup>	1 mm to 68 mm	(0.91 + 1.1 x 10 <sup>-3</sup> L) μm	Digital Micrometer and Thread Pitch Master Inserts
Thread Plug Gauges Pitch Diameter Major Diameter <sup>FO</sup>	1 mm to 68 mm	(1.5 + 4.8 x 10 <sup>-3</sup> L) μm	JIS B 0251
Inside Micrometers <sup>FO</sup>	Up to 508 mm	(0.58 + 3 x 10 <sup>-3</sup> L) μm	Gauge Blocks
Micrometer Heads <sup>FO</sup>	Up to 76 mm	(0.58 + 8.3 x 10 <sup>-4</sup> L) μm	JIS B 7502
Digital and Dial Calipers <sup>FO</sup>	Up to 1 524 mm	(5.8 + 1.6 x 10 <sup>-3</sup> L) μm	Gauge Blocks JIS B 7507
Hole Gauges <sup>FO</sup>	1 mm to 300 mm	(0.58 + 2.4 x 10 <sup>-3</sup> L) μm	Gauge Blocks JIS B 7515



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San Nicolás de los Garza, Nuevo León, México. C.P. 66460 Contact Name: David A. Treviño Morales Phone: 818-350-1053

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Dimensional MEASURED INSTRUMENT,	RANGE OR NOMINAL	CALIBRATION AND	CALIBRATION
QUANTITY OR GAUGE	DEVICE SIZE AS APPROPRIATE	MEASUREMENT CAPABILITY EXPRESSED	EQUIPMENT AND REFERENCE STANDARDS USED
Height Gauges <sup>FO</sup>	Up to 1 016 mm	AS AN UNCERTAINTY (±) ( $0.58 + 3.4 \times 10^{-3}$ L) µm	STANDARDS USED Gauge Blocks
fielght Gauges	001010101011	$(0.58 + 5.4 \times 10 \text{ L}) \mu\text{m}$	JIS B 7517
Thickness Gauges (steel) <sup>FO</sup>	1 mm to 508 mm	(0.58 + 3 x 10 <sup>-3</sup> L) μm	Gauge Blocks
Thekness Gauges (steer)		(0.56 + 5 x 10 L) µm	JIS B 7517
Thickness Gauges	0.024 mm to 5 mm	(0.63 + 0.29L) μm	Plastic Shims (Standards)
(plastic) <sup>FO</sup>	0.02 1 min to 5 min	(0.05 × 0.25E) µm	Internal Procedure
(plustic)			ATE-016
Measuring Tapes <sup>FO</sup>	0.1 m to 20 m	$(0.089 + 2 \times 10^{-6} \text{L}) \text{ mm}$	Steel Rule and Optical
in the second se		(0.00) 2.110 2)	Mini Comparator
			JIS B 7512
Measuring Pi Tape <sup>FO</sup>	100 mm to 20 000 mm	$(0.089 + 2 \times 10^{-6} \text{L}) \text{ mm}$	Steel Rule and Optical
			Mini Comparator
			NOM-CH-046-SCFI
Precision Rules	28 mm to 2 000 mm	$(0.092 + 3 \text{ X } 10^{-6} \text{L}) \text{ mm}$	Steel Rule and Optical
(Plastic, Steel, Glass,			Mini Comparator
Aluminum) <sup>FO</sup>			JIS B 7516
Digital and Dial Test	Up to 179 mm	(0.12 + 2.9 X 10 <sup>-3</sup> L) μm	Gauge Blocks
Indicators <sup>FO</sup>			JIS B 7503
Digital Indicators <sup>FO</sup>	Up to 51 mm	$(0.9 + 1.2 \text{ x } 10^{-3} \text{L}) \mu\text{m}$	Micrometer Head
			JIS B 7503
Outside Micrometers	1 mm to 1 016 mm	$(0.58 + 3.4 \text{ x } 10^{-3} \text{L}) \ \mu\text{m}$	Gauge Blocks
Digital / Analog <sup>FO</sup>			JIS B 7502
Depth Micrometers <sup>FO</sup>	1 mm to 300 mm	(0.58 + 2.4 X 10 <sup>-3</sup> L) μm	Gauge Blocks
			JIS B 7518
Profile Projectors FO			Gauge Blocks
X Axis Linearity	1 mm to 508 mm	$(0.58 + 3 \times 10^{-3} \text{L}) \mu\text{m}$	JIS B 7184
Y Axis Linearity	1 mm to 508 mm	(0.58 + 3 x 10 <sup>-3</sup> L) μm	
Profile Projectors FO	1° to 360°	0.005 8°	Angle Blocks
Angularity			JIS B 7184
Microscopes <sup>FO</sup>			Gauge Blocks
X Axis Linearity	1 mm to 300 mm	$(0.58 + 2.4 \text{ x } 10^{-3} \text{L}) \mu\text{m}$	JIS B 7153
Y Axis Linearity <sup>FO</sup>	1 mm to 300 mm	$(0.58 + 2.4 \text{ x } 10^{-3} \text{L}) \ \mu\text{m}$	
Microscope FO	1° to 360°	0.005 8°	Angle Blocks
Angularity	10		JIS B 7153
Protractors <sup>FO</sup>	1° to 180°	0.005 8°	Angle Blocks
	0.01		NMX-CH-151-IMNC
Precision Levels <sup>FO</sup>	0.01 mm/m to 1.57 mm/m	0.94 μm/m	Micrometer Head
			JIS B 7510

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MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
pH Meters, Controllers Recorders <sup>FO</sup> @25 °C	4 pH to 10 pH	0.014 pH	Certified Buffer Solutions Thermometer Fluke 51 Internal Procedure ATE-030
Conductivity Meters	100 μS/cm @25°C	0.7 μS/cm	Certified Conductivity
Controllers and Recorders <sup>FO</sup>	147 μS/cm @25°C	0.5 μS/cm	Standards Thermometer Fluke 51
Kecorders'	500 μS/cm @25°C	2 μS/cm	Internal Procedure
	1 000 μS/cm @25°C	3 μS/cm	ATE-015
	1 413 μS/cm @25°C	4 μS/cm	
	10 000 μS/cm @25°C	30 µS/cm	

#### Mass, Force and Weighing Devices

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Density Measuring Device - Liquid <sup>FO</sup>	Up to 0.6 g/cm <sup>3</sup> Up to 2 g/cm <sup>3</sup>	0.000 61 g/cm <sup>3</sup> 0.000 79 g/cm <sup>3</sup>	Balance, Thermometer Internal Procedure ATE-018
Dynamometers, Tensile Testing Machine and Load Cell (Tension and/or Compression) <sup>FO</sup>	UP to 98.06 N Up to 245.16 N Up to 490.33 N	0.005 7 N 0.057 N 0.057 N	Standard Weights Set Internal Procedure ATE-013
	Up to 980.66 N Up to 2 451.66 N	0.059 N 0.069 N	
	Up to 24 516.63 N	8.8 N	Load Cell Internal Procedure ATE-014
Mass Weights	1 mg	0.003 8 mg	Standard Weight Class
Class F1, F2, M1, M2 and M3 <sup>FO</sup>	2 mg	0.003 8 mg	OIML E2 and OIML R 111-1
M3 <sup></sup>	5 mg	0.003 8 mg	
	10 mg	0.004 7 mg	
	20 mg	0.005 6 mg	
	50 mg	0.006 6 mg	
	100 mg	0.008 1 mg	
	200 mg	0.011 mg	



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#### Mass, Force and Weighing Devices

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Mass Weights	500 mg	0.013 mg	Standard Weight Class
Class F1, F2, M1, M2 and	1 g	0.000 021 g	OIML E2
M3 <sup>FO</sup>	2 g	0.000 025 g	and OIML R 111-1
	5 g	0.000 029 g	•
	10 g	0.000 034 g	•
	20 g	0.000 044 g	
	50 g	0.000 053 g	-
	100 g	0.000 079 g	•
	200 g	0.000 16 g	-
Weights Class	500 g	0.001 3 g	Standard Weight Class
F2, M1, M2 and M3 <sup>FO</sup>	1 000 g	0.002 6 g	OIML F1 and
	2 000 g	0.005 2 g	and OIML R 111-1
	5 000 g	0.013 g	
	10 000 g	0.09 g	
	20 000 g	0.095 g	-
Balances <sup>FO</sup>	0.001 g to 1 g (Res.= 0.000 1 mg)	(9 x 10 <sup>-3</sup> + 1.21 x 10 <sup>-3</sup> Wt) mg	Standard Weights Class OIML E2 and
	1 g to 2 g (Res.= 0.000 1 mg)	(7 x 10 <sup>-3</sup> + 1.21 x 10 <sup>-2</sup> Wt) mg	Euramet_cg-18
	2 g to 5 g (Res.= 0.000 1 mg)	$(3.9 \text{ x } 10^{-3} + 1.21 \text{ x } 10^{-2} \text{Wt}) \text{ mg}$	
	0.001 g to 10 g (Res.= 0.001 mg)	$(2.5 \text{ x } 10^{-3} + 1.21 \text{ x } 10^{-2} \text{Wt}) \text{ mg}$	
	$ \begin{array}{c} 10 \text{ g to } 20 \text{ g} \\ (\text{Res.}= 0.001 \text{ mg}) \end{array} $	$(1.5 \text{ x } 10^{-3} + 1.21 \text{ x } 10^{-2} \text{Wt}) \text{ mg}$	
	20 g to 50 g (Res.= 0.001 mg)	$(1.1 \text{ x } 10^{-3} + 1.21 \text{ x } 10^{-2} \text{Wt}) \text{ mg}$	
	50 g to 100 g (Res.= 0.001 mg)	(1 x 10 <sup>-3</sup> + 1.21 x 10 <sup>-2</sup> Wt) mg	
	$\begin{array}{c} 100 \text{ g to } 200 \text{ g} \\ (\text{Res.}= 0.001 \text{ mg}) \end{array}$	(9 x 10 <sup>-4</sup> + 1.21 x 10 <sup>-2</sup> Wt) mg	1
	$\begin{array}{c} 0.01 \text{ g to } 500 \text{ g} \\ (\text{Res.} = 1 \text{ mg}) \end{array}$	(1.7 x 10 <sup>-3</sup> + 0.817Wt) mg	Standard Weights Class OIML F1
	$\begin{array}{c} (\text{Res.} - 1 \text{ Hg}) \\ \hline 0.01 \text{ g to } 1 \ 000 \text{ g} \\ (\text{Res.} = 0.002 \text{ g}) \end{array}$	(2 x 10 <sup>-6</sup> + 1.6 x 10 <sup>-3</sup> Wt) g	Euramet_cg-18
	$\begin{array}{c} (\text{Res.} & 0.002 \text{ g}) \\ \hline 0.01 \text{ g to } 2 \ 000 \text{ g} \\ (\text{Res.} = 0.005 \text{ g}) \end{array}$	(2 x 10 <sup>-6</sup> + 4.1 x 10 <sup>-3</sup> Wt) g	•

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#### Mass, Force and Weighing Devices

MEASURED INSTRUMENT,	RANGE OR NOMINAL DEVICE	CALIBRATION AND	CALIBRATION
QUANTITY OR GAUGE	SIZE AS APPROPRIATE	MEASUREMENT	EQUIPMENT
		CAPABILITY EXPRESSED	AND REFERENCE
		AS AN UNCERTAINTY (±)	STANDARDS USED
Balances <sup>FO</sup>	0.1 g to 5 000 g	$(2 \times 10^{-6} + 8.2 \times 10^{-3} \text{Wt}) \text{ g}$	Standard Weights Class
	(Res.=0.01  g)		OIML F1
	0.000 1 kg to 10 kg	$(1.7 \text{ x } 10-3 + 1.63 \text{ x } 10-^2\text{Wt}) \text{ g}$	Euramet_cg-18
	(Res.=0.02  g)		
	0.000 1 kg to 20 kg	$(1.5 \text{ x } 10^{-3} + 4.08 \text{ x } 10^{-2} \text{Wt}) \text{ g}$	
	(Res.=0.05  g)		
Scale <sup>FO</sup>	0.01 kg to 50 kg	(0.012 7 + 0.817Wt) g	Standard Weights Class
	(Res.=1  g)		OIML F1 and M1
	0.01 kg to 100 kg	(0.017 2 + 1.633Wt) g	Euramet_cg-18
	(Res.= 2 g)		
	0.01 kg to 200 kg	$(0.015 \ 3 + 4.083 \ Wt) \ g$	
	(Res.= 5 g)		
	0.1 kg to 500 kg	(0.017 2 + 8.163Wt) g	
	(Res.=10  g)		
	0.1 kg to 1 000 kg	(0.017 2 + 16.328Wt) g	
	(Res.=20 g)		
	0.1 kg to 1 500 kg	$(0.012 \ 8 + 40.824 \text{Wt}) \text{ g}$	
	(Res.=50  g)		
	1 500 kg to 2 000 kg	$(0.015 \ 3 + 40.823 \ Wt) \ g$	
	(Res.= 50 g)		
	2 000 kg to 2 500 kg	(0.017 2 + 40.823 Wt)  g	
	(Res.= 50 g)		

#### Mechanical

RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
70 HR15N to 77 HR15N	0.43 HR15N	Indirect Verification per
78 HR15N to 88 HR15N	0.13 HR15N	using Hardness Test
90 HR15N to 92 HR15N	0.1 HR15N	Blocks ASTM E18
74 HR15TW to 80 HR15TW	0.22 HR15TW	
81 HR15TW to 86 HR15TW	0.14 HR15TW	
87 HR15TW to 93 HR15TW	0.4 HR15TW	
40 HRBW to 59 HRBW	1 HRBW	
60 HRBW to 79 HRBW	0.29 HRBW	
80 HRBW to 100 HRBW	0.43 HRBW	
20 HRC to 30 HRC	0.37 HRC	
35 HRC to 55 HRC	0.34 HRC	
60 HRC to 65 HRC	0.33 HRC	
	SIZE AS APPROPRIATE           70 HR15N to 77 HR15N           78 HR15N to 88 HR15N           90 HR15N to 92 HR15N           74 HR15TW to 80 HR15TW           81 HR15TW to 86 HR15TW           87 HR15TW to 93 HR15TW           40 HRBW to 59 HRBW           60 HRBW to 79 HRBW           80 HRBW to 100 HRBW           20 HRC to 30 HRC           35 HRC to 55 HRC	SIZE AS APPROPRIATEMEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)70 HR15N to 77 HR15N0.43 HR15N78 HR15N to 88 HR15N0.13 HR15N90 HR15N to 92 HR15N0.1 HR15N90 HR15N to 92 HR15N0.1 HR15N74 HR15TW to 80 HR15TW0.22 HR15TW81 HR15TW to 86 HR15TW0.14 HR15TW87 HR15TW to 93 HR15TW0.4 HR15TW40 HRBW to 59 HRBW1 HRBW60 HRBW to 79 HRBW0.29 HRBW80 HRBW to 100 HRBW0.43 HRBW20 HRC to 30 HRC0.37 HRC35 HRC to 55 HRC0.34 HRC

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Pneumatic Positive	0.4 inH <sub>2</sub> O to 4 inH <sub>2</sub> O	0.001 7 inH <sub>2</sub> O	Dwyer Digital
Pressure: Water Columns <sup>FO</sup>	4 inH <sub>2</sub> O to 10 inH <sub>2</sub> O	0.003 7 inH <sub>2</sub> O	Manometer Internal Procedure ATE-001
Pneumatic Positive	0.35 psig to 5 psig	0.000 32 psi	Fluke Pressure Module
Pressure: Transducers,	5 psig to 30 psig	0.005 4 psi	and Display unit Internal Procedure
Pressure Gages, Safety Valve and Recorders <sup>FO</sup>	30 psig to 300 psig	0.015 psi	ATE-001
	300 psig to 1 500 psig	0.15 psi	
	1 500 psig to 5 000 psig	0.39 psi	-
	5 000 psig to 10 000 psig	1.1 psi	Digital Pressure Gauge Internal Procedure ATE-001
Vacuum Gauges <sup>FO</sup>	-20 inHg to 0 inHg	0.007 9 inHg	Fluke Pressure Module and Display unit Internal Procedure ATE-001
Direct verification of Durometer Hardness Tester Types A, B, C, D, O, & DO <sup>FO</sup> Extension at zero reading Indentor Shape (Not all parameters apply to all of Indentor Extension Indentor Diameter Indentor Tip Radius Indentor Tip Angle	4.445 N to 44.45 N 0 mm to 5 mm 0 mm to 12 mm 25° to 40 °	0.29 N 0.94 μm 0.94 μm 0.94 μm 0.065 °	ASTM D2240 Digital Microscope
Durometer Indenter Spring: Types A, B and O Types C, D and DO	0.55 N to 8.05 N	0.29 N	Electronic Balance
Digital, Dial, Click and	0.56 N ⋅ m to 5.65 N ⋅ m	0.007 2 N·m	Torque Analyzer
Preset Torque Meters (Clockwise and Counter Clockwise) <sup>FO</sup>	(5 lb.in to 50 lb.in) 2.83 N·m to 28.25 N·m (25 lb.in to 250 lb.in)	0.007 2 N·m	ASME B107.300
,	33.9 N⋅m to 339 N⋅m (25 lb.ft to 250 lb.ft)	0.079 N·m	

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Mechanical			
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Torque Analyzer and	1.13 N·m to 43.8 N·m	0.008 3 N·m	Standard Weights and
Calibrators (Clockwise	(0.83 lbf·ft to 32.3) lbf·ft		Torque Arm
and Counter	43.8 N·m to 201.5 N·m	0.008 8 N·m	ASME B107.300
Clockwise)FO	(32.3 to 148.6) lbf·ft	0.000 7.11	
	201.5 N·m to 344.1 N·m (149. $(+, 252.8)$ ) II 5 S	0.009 7 N·m	
	(148.6 to 253.8) lbf·ft 344.1 N·m to 543.2 N·m	0.012 N·m	
	$(253.8 \text{ to } 400.6) \text{ lbf} \cdot \text{ft}$	0.012 N°m	
	543.2 N·m to 813.49 N·m	0.016 N·m	
	(400.6 to 600) lbf·ft	0.01010 11	
Flow Meter FO	1 L/min to 20 L/min	0.003 L/min	Jug Master
			Internal Procedure
		<u></u>	ATE-090
Viscosity Cups <sup>FO</sup>	110 cSt to 128 cSt	0.16 cSt	Viscosity Solutions
(ISO, Zahn, Ford, Shell)	230 cSt to 258 cSt	0.33 cSt	Thermometer
@ (20 to 25) °C	397.6 cSt to 533.1 cSt	0.58 cSt	Internal Procedure ATE-031
Viscometers <sup>FO</sup>	Up to 10 mm2 /s	0.17 % of reading	
@ (15°C to 45) °C	10 mm2 /s to 100 mm2/s	0.22 % of reading	
	100 mm2 /s to 1 000 mm2/s	0.29 % of reading	
	1 000 mm2 /s to 10 000 mm2/s	0.38 % of reading	
Micropipettes <sup>FO</sup>	1 µl to 10 µl	0.13 μl	Analytical Balance and
	11 μl to 100 μl	0.14 μl	Digital Balance Thermometer
	101 µl to 1 000 µl	0.47 μl	Internal Procedure ATE-012
Pycnometers <sup>FO</sup>	10 ml to 1 000 ml	0.094 ml	
Pipettes <sup>FO</sup>	20 ml to 200 ml	0.092 ml	]
Test Tubes and	0 ml to 5 ml	0.003 5 ml	
Burettes <sup>FO</sup>	5 ml to 2 000 ml	0.013 ml	]
Test Tubes and Jars <sup>FO</sup>	5 ml to 5 000 ml	1.3 ml	
	5 001 ml to 20 000 ml	1.7 ml	

#### Thermodynamic

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPRPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Humidity Meters	10 % RH to 33 % RH	0.7 % RH	Thermo-hygrometer
and Recorders <sup>FO</sup>	34 % RH to 75 % RH	0.9 % RH	Internal Procedure ATE-010
	76 % RH to 95 % RH	1.3 % RH	AIE-010

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This supplement is in conjunction with certificate #L22-747

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Accreditation is granted to the facility to perform the following calibrations:

Thermodynamic			
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPRPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
IR Thermometers <sup>FO</sup>	25 °C to 300 °C	1.1 ℃	Blackbody and Digital
	300 °C to 600 °C	1.4 °C	Thermometer $\epsilon = 0.95$
	600 °C to 800 °C	1.5 °C	$\lambda = (8 \text{ to } 14) \ \mu\text{m}$ Internal
	800 °C to 1 000 °C	2 °C	Procedure
	1 000 °C to 1 200 °C	2.3 °C	ATE-085
Thermocouple, RTD,	-40 °C to 300 °C	0.07 °C	Thermometer RTD Fluke
Bimetal, Recorder Temperature and	300 to 500 °C	0.24 °C	1552A Thermometer RTD Omega and Dry Block Ametek,
Thermometer Digital	500 °C to 600 °C	0.24 °C	ThermaCal Type K
	600 °C to 800 °C	0.93 °C	Thermocouple and Muffle Internal Procedure ATE-009
	800 °C to 1 000 °C	1.4 °C	
	1 000 °C to 1 200 °C	2 °C	
Liquid in Glass	-40 °C to 300 °C	0.07 °C	RTD and Thermometer
Thermometer <sup>FO</sup>			and Dry Block, Ametek, ThermaCal Internal Procedure ATE-0080
Ovens, Furnaces, Dry	-80 °C to 300 °C	0.07 °C	Thermometer RTD Fluke
Block, Baths, Muffles, and Incubators <sup>FO</sup>	300 °C to 500 °C	0.24 °C	1552A Thermometer RTD Omega
	500 °C to 600 °C	0.24 °C	Internal Procedure
			ATE-009
	600 °C to 800 °C	0.93 °C	Type K Thermocouple and
	800 °C to 1 000 °C	1.4 °C	Amprobe TMB-52 Indicator Internal Procedure
	1 000 °C to 1 200 °C	2 °C	ATE-009

#### Time and Frequency

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPRPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Tachometers <sup>FO</sup>	60 rpm to 18 000 rpm	0.93 rpm	Standard Digital Tachometer
	18 001 rpm to 36 000 rpm	1.3 rpm	Shimpo Internal Procedure ATE-050
	36 001 rpm to 96 000 rpm	2.5 rpm	A1E-030
Stopwatches, Timers <sup>FO</sup>	15 s to 36 000 s	0.14 s	Standard Digital Chronometer Citizen NIST 960-12
	36 001 s to 72 000 s	0.18 s	
	72 001 s to 86 400 s	0.2 s	
Revolutions Counter <sup>FO</sup>	150 rpm to 2 000 rpm	1.5 rpm	Direct Comparisons and Optical Counter Internal Procedure ATE-050
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Av. Las Puentes # 224, Colonia Las Puentes 2 Sector San Nicolás de los Garza, Nuevo León, México. C.P. 66460 Contact Name: David A. Treviño Morales Phone: 818-350-1053

Accreditation is granted to the facility to perform the following calibrations:

#### Time and Frequency

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPRPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Frequency Source <sup>FO</sup>	45 Hz to 120 Hz	0.002 5 % of reading	Fluke Calibrator 5500A
	120 Hz to 1 000 Hz	0.002 5 % of reading	Internal Procedure ATE-075
	1 kHz to 10 kHz	0.002 5 % of reading	
	10 kHz to 100 kHz	0.002 5 % of reading	
Frequency Measure FO	45 Hz to 1 000 Hz	0.031 % of reading	6 <sup>1</sup> / <sub>2</sub> DMM Keithley Internal
	1 kHz to 10 kHz	0.042 % of reading	Procedure ATE-025
	10 kHz to 100 kHz	0.071 % of reading	

#### Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPRPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Source	3.3 nF to 10 nF	0.56 % of reading	Fluke Calibrator 5500A
Capacitance <sup>FO</sup>	10 nF to 30 nF	0.56 % of reading	Internal Procedure ATE-082
	30 nF to 100 nF	0.34 % of reading	A1E-082
	100 nF to 300 nF	0.34 % of reading	
	0.3 μF to 1 μF	0.34 % of reading	
	1 μF to 3 μF	0.35 % of reading	
	3 μF to 10 μF	0.46 % of reading	
	10 µF to 30 µF	0.46 % of reading	
	30 µF to 100 µF	0.51 % of reading	
Equipment to Measure	4 nF to 40 nF	2.2 % of reading	Extech 380282 DMM
Capacitance <sup>FO</sup>	40 nF to 400 nF	2.2 % of reading	Internal Procedure
	400 nF to 1 000 nF	2.2 % of reading	ATE-089
	1 000 nF to 4 000 nF	2.1 % of reading	
	4 μF to 40 μF	2.1 % of reading	
	40 µF to 400 µF	2.1 % of reading	
Equipment to Measure	0.2 µA to 200 µA	0.056 % of reading	6 <sup>1</sup> / <sub>2</sub> DMM Keithley
DC Current <sup>FO</sup>	0.2 mA to 2 mA	0.044 % of reading	Internal Procedure
	2 mA to 20 mA	0.044 % of reading	ATE-054
	20 mA to 200 mA	0.044 % of reading	
	0.21 A to 2 A	0.1 % of reading	



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Accreditation is granted to the facility to perform the following calibrations:

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPRPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Measure DC Current <sup>FO</sup>	2 A to 10 A	0.28 % of reading	Fluke 45 4½ DMM Internal Procedure ATE-054
	10 A to 550 A	2.2 % of reading	Clamp Meter Fluke 375 Internal Procedure ATE-054
Equipment to Measure	0.2 µA to 200 µA	12 % of reading	6 <sup>1</sup> / <sub>2</sub> DMM Keithley
AC Current	0.2 mA to 2 mA	0.2 % of reading	Internal Procedure
At the listed frequencies 50 Hz to 1 kHz <sup>FO</sup>	2 mA to 20 mA	0.2 % of reading	- ATE-056
	20 mA to 200 mA	0.2 % of reading	
	0.2 A to 2 A	0.2 % of reading	
	2 A to 10 A	1.2 % of reading	Fluke 45 4½ DMM Internal Procedure ATE-056
	10 A to 550 A	2.5 % of reading	Clamp Meter Fluke 375 Internal Procedure ATE-056
Equipment to Source	0.3 mA to 3.3 mA	0.011 % of reading	Fluke Calibrator 5500A Internal Procedure ATE-053
DC Current <sup>FO</sup>	3.3 mA to 33 mA	0.011 % of reading	
	33 mA to 300 mA	0.011 % of reading	
	0.3 A to 2 A	0.011 % of reading	
	2 A to 11 A	0.033 % of reading	
	11 A to 550 A	0.61 % of reading	Fluke 5500A/Coil Internal Procedure ATE-053
Equipment to Source	0.3 mA to 3.3 mA	0.1 % of reading	Fluke Calibrator 5500A
AC Current <sup>FO</sup> At the listed frequencies	3.3 mA to 33 mA	0.1 % of reading	Internal Procedure ATE-061
50 Hz to 1 kHz	33 mA to 330 mA	0.1 % of reading	
	0.3 A to 1 A	0.1 % of reading	
	1 A to 11 A	0.082 % of reading	
	11 A to 550 A	0.75 % of reading	Fluke 5500A/Coil Internal Procedure ATE-061
Inductance Source <sup>FO</sup> 100 Hz and 1 kHz	1 mH to 10 mH	2 % of reading	Inductance Substitute Interna
	11 mH to 100 mH	2 % of reading	Procedure ATE-083
	0.101 H to 0.9 H	2 % of reading	
	1 H to 10 H	2 % of reading	
Electrical Simulation of Power Level Indicators <sup>FO</sup> @ 1 kHz	-30 dB to 60 dB	0.5 % of reading	Extech DDM 4.5 dig Internal Procedure ATE-041

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Accreditation is granted to the facility to perform the following calibrations:

Electrical			
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPRPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Electrical Simulation of Sound Pressure Level <sup>FO</sup> Indicators @ 1 kHz	80 dB to 130 dB	0.044 % of reading	Fluke Calibrator 5500A Internal Procedure ATE-041
Equipmento to Measure	$2 \Omega$ to $20 \Omega$	0.096 % of reading	6 <sup>1</sup> / <sub>2</sub> DMM Keithley
Resistance <sup>FO</sup>	$20 \Omega$ to $200 \Omega$	0.016 % of reading	Internal Procedure
	$200 \ \Omega$ to $1 \ 000 \ \Omega$	0.016 % of reading	ATE-058
	1 k $\Omega$ to 20 k $\Omega$	0.016 % of reading	
	20 kΩ to 200 kΩ	0.016 % of reading	
	200 kΩ to 1 000 kΩ	0.019 % of reading	
	1 MΩ to 20 MΩ	0.027 % of reading	
	20 MΩ to 330 MΩ	0.16 % of reading	
Equipment to Source	1 Ω to 10 Ω	0.097 % of reading	Fluke Calibrator 5500A
Resistance <sup>FO</sup>	$10 \Omega$ to $30 \Omega$	0.06 % of reading	Internal Procedure
	$30 \Omega$ to $100 \Omega$	0.024 % of reading	ATE-057
	100 Ω to 300 Ω	0.014 % of reading	
	$0.3 \text{ k}\Omega$ to $1 \text{ k}\Omega$	0.014 % of reading	
	1 k $\Omega$ to 3 k $\Omega$	0.012 % of reading	
	$3 \text{ k}\Omega$ to $10 \text{ k}\Omega$	0.012 % of reading	
	10 kΩ to 30 kΩ	0.011 % of reading	
	30 kΩ to 100 kΩ	0.011 % of reading	
	100 kΩ to 300 kΩ	0.014 % of reading	
	0.3 MΩ to 1 MΩ	0.014 % of reading	
	1 M $\Omega$ to 3 M $\Omega$	0.017 % of reading	
	$3 \text{ M}\Omega$ to $10 \text{ M}\Omega$	0.017 % of reading	
	10 MΩ to 30 MΩ	0.066 % of reading	
	30 MΩ to 100 MΩ	0.12 % of reading	
	100 MΩ to 300 MΩ	0.51 % of reading	
	300 MΩ to 1 000 MΩ	1.3 % of reading	Resistance Substituter Internal Procedure ATE-057
Temperature Calibration, Indication and Control Equipment Used with RTD Type Pt 385, 100 $\Omega$ <sup>FO</sup>	-200 °C to 800 °C	0.077 °C	Fluke Calibrator 5500A Electrical Simulation of RTD Output Internal Procedure ATE-048

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Accreditation is granted to the facility to perform the following calibrations:

RANGE OR NOMINAL DEVICE SIZE AS APPRPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
-200 °C to 600 °C	0.071 °C	Fluke Calibrator 5500A
		Electrical Simulation of
		RTD Output
		Internal Procedure
-200 °C to 600 °C	0.077 °C	ATE-048
-100 °C to 250 °C	0.31 °C	
-80 °C to 250 °C	0.099 °C	
600 °C to 1 800 °C	0.31 °C	Fluke Calibrator 5500A
		Electrical Simulation of
		Thermocouple Output
		Internal Procedure
-250 °C to 1 000 °C	0.15 °C	ATE-048
-210 °C to 1 200 °C	0.15 °C	
-200 °C to 1 370 °C	0.17 °C	
-0 °C to 1 760 °C	0.34 °C	1
-0 °C to 1 760 °C	0.37 °C	1
	SIZE AS APPRPRIATE         -200 °C to 600 °C         -200 °C to 600 °C         -100 °C to 250 °C         -80 °C to 250 °C         600 °C to 1 800 °C         -250 °C to 1 000 °C         -210 °C to 1 200 °C         -200 °C to 1 370 °C         -0 °C to 1 760 °C	SIZE AS APPRPRIATE         MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)           -200 °C to 600 °C         0.071 °C           -200 °C to 600 °C         0.077 °C           -100 °C to 250 °C         0.31 °C           -80 °C to 250 °C         0.099 °C           600 °C to 1 800 °C         0.31 °C           -250 °C to 1 000 °C         0.31 °C           -200 °C to 1 370 °C         0.15 °C           -200 °C to 1 370 °C         0.17 °C

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Accreditation is granted to the facility to perform the following calibrations:

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPRPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Temperature Calibration, Indication and Control Equipment Used with Thermocouple Type T <sup>FO</sup>	-250 °C to 400 °C	0.15 °C	Fluke Calibrator 5500A Electrical Simulation of Thermocouple Output Internal Procedure ATE-048
Temperature Calibration, Indication and Control Equipment Used with RTD Type Pt 385, 100 $\Omega^{FO}$	-200 °C to 800 °C	0.11 °C	Altek Calibrator 211 Electrical Simulation of RTD Measure Internal Procedure
Temperature Calibration, Indication and Control Equipment Used with RTD Type Pt 3916, 100 Ω	-100 °C to 600 °C	0.11 °C	ATE-084
Temperature Calibration, Indication and Control Equipment Used with RTD Type Pt 3926, 100 Ω <sup>FO</sup>	-200 °C to 600 °C	0.11 °C	
Temperature Calibration, Indication and Control Equipment Used with RTD Type Cu 10 Ω <sup>FO</sup>	-100 °C to 250 °C	0.32 °C	$\mathbf{P}$
Temperature Calibration, Indication and Control Equipment Used with RTD Type Ni 120 Ω <sup>FO</sup>	-70 °C to 260 °C	0.12 °C	
Temperature Calibration, Indication and Control Equipment Used with Thermocouple Type B <sup>FO</sup>	600 °C to 1 800 °C	0.32 °C	Altek Calibrator 422 Electrical Simulation of Thermocouple Measure Internal Procedure ATE-084
Temperature Calibration, Indication and Control Equipment Used with Thermocouple Type E <sup>FO</sup>	-250 °C to 1 000 °C	0.16 °C	
Temperature Calibration, Indication and Control Equipment Used with Thermocouple Type J <sup>FO</sup>	-210 °C to 1 200 °C	0.16 °C	
Temperature Calibration, Indication and Control Equipment Used with Thermocouple Type K <sup>FO</sup>	-200 °C to 1 370 °C	0.18 °C	

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Contact Name: David A. Treviño Morales Phone: 818-350-1053

Accreditation is granted to the facility to perform the following calibrations:

Electrical			
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPRPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Temperature Calibration, Indication and Control Equipment Used with Thermocouple Type R <sup>FO</sup>	-0 °C to 1 760 °C	0.35 °C	Altek Calibrator 422 Electrical Simulation of Thermocouple Measure Internal Procedure
Temperature Calibration, Indication and Control Equipment Used with Thermocouple Type S <sup>FO</sup>	-0 °C to 1 760 °C	0.38 °C	ATE-084
Temperature Calibration, Indication and Control Equipment Used with Thermocouple Type T <sup>FO</sup>	-250 °C to 400 °C	0.16 °C	
Equipment to Output	3.3 mV to 329 mV	0.006 9 % of reading	Fluke Calibrator 5500A
DC Voltage <sup>FO</sup>	0.329 V to 3.29 V	0.005 2 % of reading	Internal Procedure ATE-059
	3.29 V to 32.9 V	0.005 2 % of reading	AIE-039
	32.9 V to 329 V	0.005 3 % of reading	
	329 V to 1 000 V	0.005 7 % of reading	
	1 kV to 6 kV	2 % of reading	HI pot Tester 3565D Internal Procedure ATE-059
Equipment to Output	3 mV to 33 mV	0.11 % of reading	Fluke Calibrator 5500A
AC Voltage At the listed frequency 45 Hz to 10 kHz <sup>FO</sup>	33 mV to 330 mV	0.057 % of reading	Internal Procedure
	0.33 V to 3.3 V	0.033 % of reading	ATE-061
	3.3 V to 33 V	0.033 % of reading	
	33 V to 330 V	0.043 % of reading	
	330 V to 1 000 V	0.059 % of reading	
Equipment to Output AC Voltage At the listed frequencies 50 to 60 Hz <sup>FO</sup>	1 kV to 5 kV	2.1 % of reading	Hi pot Tester 3565D Internal Procedure ATE-061
Equipment to Measure	2 mV to 200 mV	0.008 7 % of reading	6 <sup>1</sup> / <sub>2</sub> DDM Keithley
DC Voltage <sup>FO</sup>	0.2 V to 2 V	0.006 % of reading	Internal Procedure
	2 V to 20 V	0.006 % of reading	ATE-060
	20 V to 200 V	0.006 % of reading	
	200 V to 1 000 V	0.007 2 % of reading	



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Accreditation is granted to the facility to perform the following calibrations:

Electrical MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPRPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Measure DC Voltage <sup>FO</sup>	1 kV to 6 kV	2 % of reading	Fluke 80K-6 Internal Procedure ATE-060
	6 kV to 40 kV	2 % of reading	Fluke 80K-40 Internal Procedure ATE-060
Equipment to Measure	0 mV to 200 mV	0.093 % of reading	6 <sup>1</sup> / <sub>2</sub> DDM Keithley
AC Voltage	0.2 V to 2 V	0.093 % of reading	Internal Procedure ATE-062
At the listed frequency 50 Hz to 1 kHz <sup>FO</sup>	2 V to 20 V	0.097 % of reading	
	20 V to 200 V	0.1 % of reading	
	200 V to 750 V	0.11 % of reading	
Equipment to Measure	0.75 kV to 6 kV	5 % of reading	Fluke 80k-40
AC Voltage At the listed frequency 50 Hz to 60 kHz <sup>FO</sup>	6 kV to 28 kV	5 % of reading	Internal Procedure ATE-062
pH Meter <sup>FO</sup>	-1 000 mV to 1 000 mV (Up to 14 pH)	0.12 % of reading	Simulator of pH and Measure pH/mV Calibrator HANNA Internal Procedure ATE-059

- 1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor k (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
- 2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
- The presence of a superscript F means that the laboratory performs calibration of the indicated parameter at its fixed location. Example: Outside Micrometer<sup>F</sup> would mean that the laboratory performs this calibration at its fixed location.

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Accreditation is granted to the facility to perform the following calibrations:

- 4. The presence of a superscript O means that the laboratory performs calibration of the indicated parameter onsite at customer locations. Example: Outside Micrometer<sup>O</sup> would mean that the laboratory performs this calibration onsite at the customer's location.
- 5. The presence of a superscript FO means that the laboratory performs calibration of the indicated parameter both at its fixed location and onsite at customer locations. Example: Outside Micrometer<sup>FO</sup> would mean that the laboratory performs this calibration at its fixed location and onsite at customer locations.
- 6. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.
- 7. The term L represents length in inches or millimeters as appropriate to the uncertainty statement.
- 8. The term Wt represents weight in pounds or grams (including SI multiple and submultiple units) appropriate to the uncertainty statement.